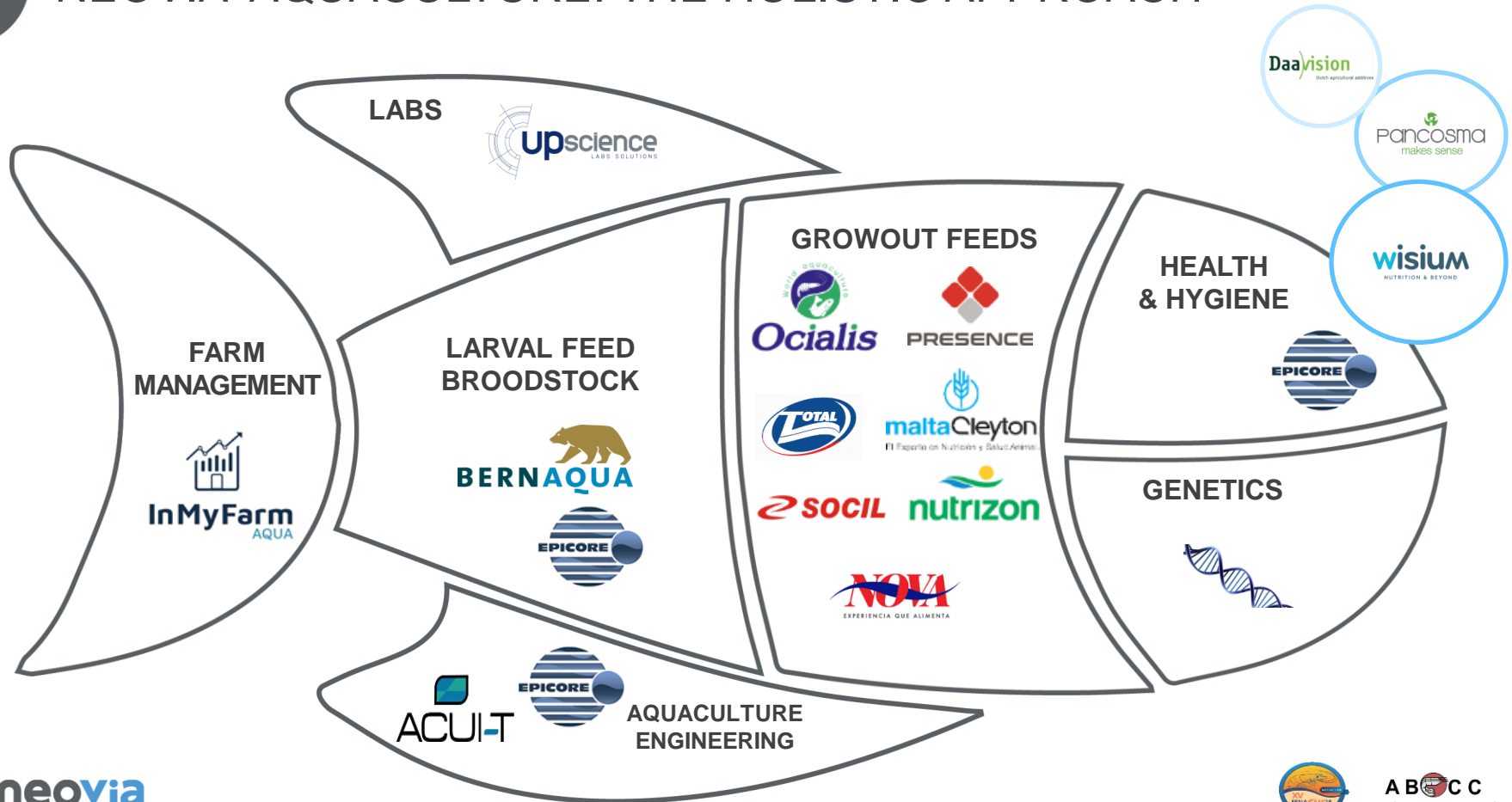


# RAS and associated technologies to improve tilapia juveniles production



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# NEOVIA AQUACULTURE: THE HOLISTIC APPROACH



# ACUI-T EXPERTISE ON AQUACULTURE ENGINEERING

- Recirculating systems (RAS)
- Ozone treatment
- Biofiltration
- Oxygen production and transfer
- CO2 degassing
- Mechanical filtration
- Sludge concentration
- Automatic Feeding
- Pumps/pumping stations



# State of the art

## Traditional structures:



Happas in ponds

Earth ponds

Low density

Huge dependency to climate



Brasil

Thailand



Indonesia

Vietnam



## Traditional cycle:



*From first feeding to size 1-3 grams*

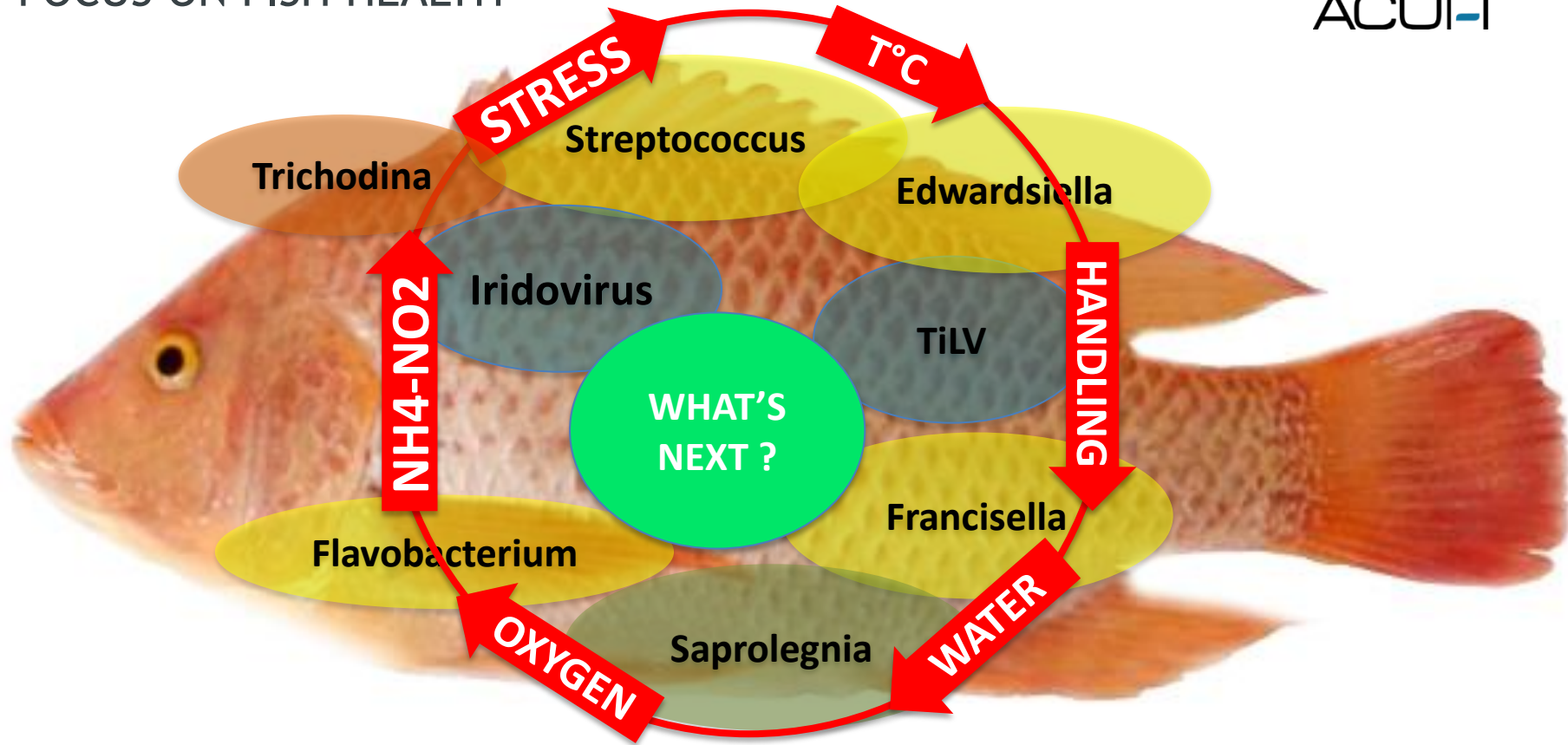


*Trichodina  
Dactylogyrus  
Streptococcus  
Francisella  
Flavobacterium  
Edwardsiella  
Nocardia  
Iridovirus  
TiLV  
Saprolegnia  
Branchiomyces  
Others*

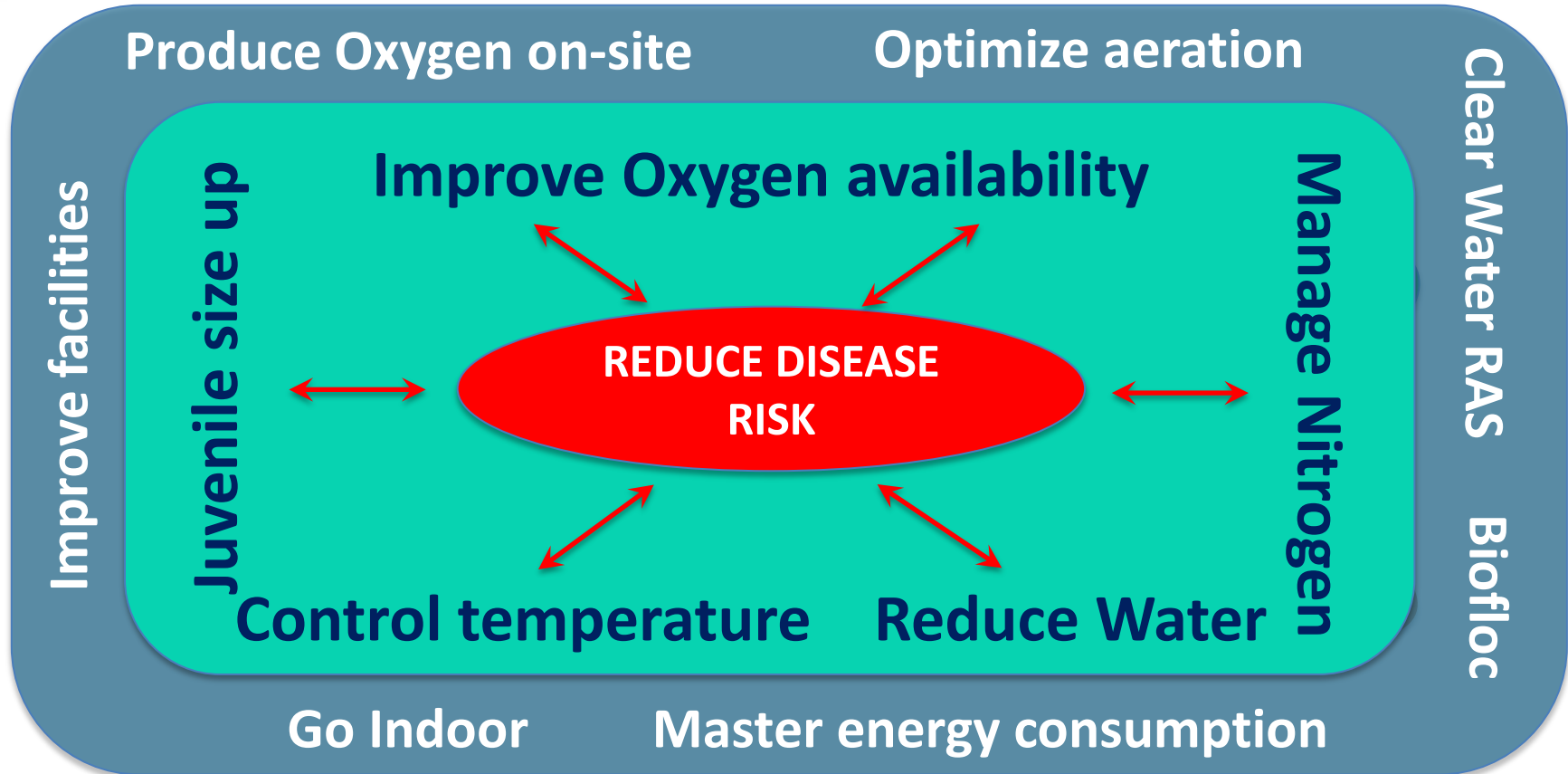
**Pathobiome**

- Same pond
- Low density
- Feeding control is difficult
- No oxygen control
- High disease risk
- No water treatment
- Labour intensive

# FOCUS ON FISH HEALTH



# IMPROVE CONDITIONS TO IMPROVE PRODUCTIVITY



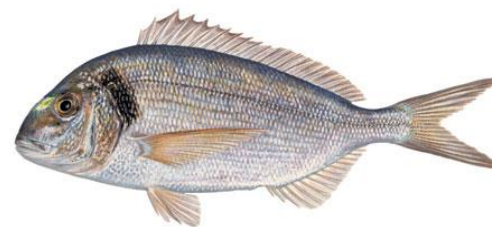
# LAND BASED PREGROWING BEFORE SEEDING PONDS AND CAGES



200g ← > 70g



25g ← > 15g



30g ← > 7g



Land-based tanks

20g ← > 1g





# OXYGEN DEMAND:

Driver for feed efficiency

0,35KG

O<sub>2</sub>

FEED

1KG

Q?

EXTRA  
CARBON

0,5KG

CO<sub>2</sub>

Q?

O<sub>2</sub>

O<sub>2</sub>

0,65KG

Excreted  
Solubles

necessity  
for  
effluent  
degradability

FECAL  
Material

0,9KG

CO<sub>2</sub>

Q?

CO<sub>2</sub>

# AERATION IN TANKS AND PONDS

**0,2- 0,56**  
USD/Kg CROP

**0,5 - 1,4**  
Cent USD per fish @25g

USD/KWH: 0,08

MIXING



Coarse bubbles

TWO FUNCTIONS

ENERGY CONSUMPTION

RANGE 2,5-7 KWh/Kg CROP

GOAL: < 3KWh/Kg CROP

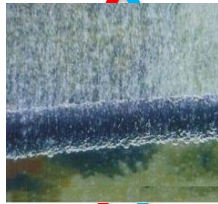
OXYGEN TRANSFER

# OXYGEN SUPPLY:

## Passive diffusion



AIR



Pure O<sub>2</sub>



## Active transfer

### CYLINDERS



1,20  
\$/Kg

### PSA



0,31  
\$/Kg

### BULK LOx



0,14  
\$/Kg

### VSA



0,10  
\$/Kg

# FOCUS ON OXYGEN: The effect on production cost

Evaluation of Oxygen cost per Kg **additional** crop

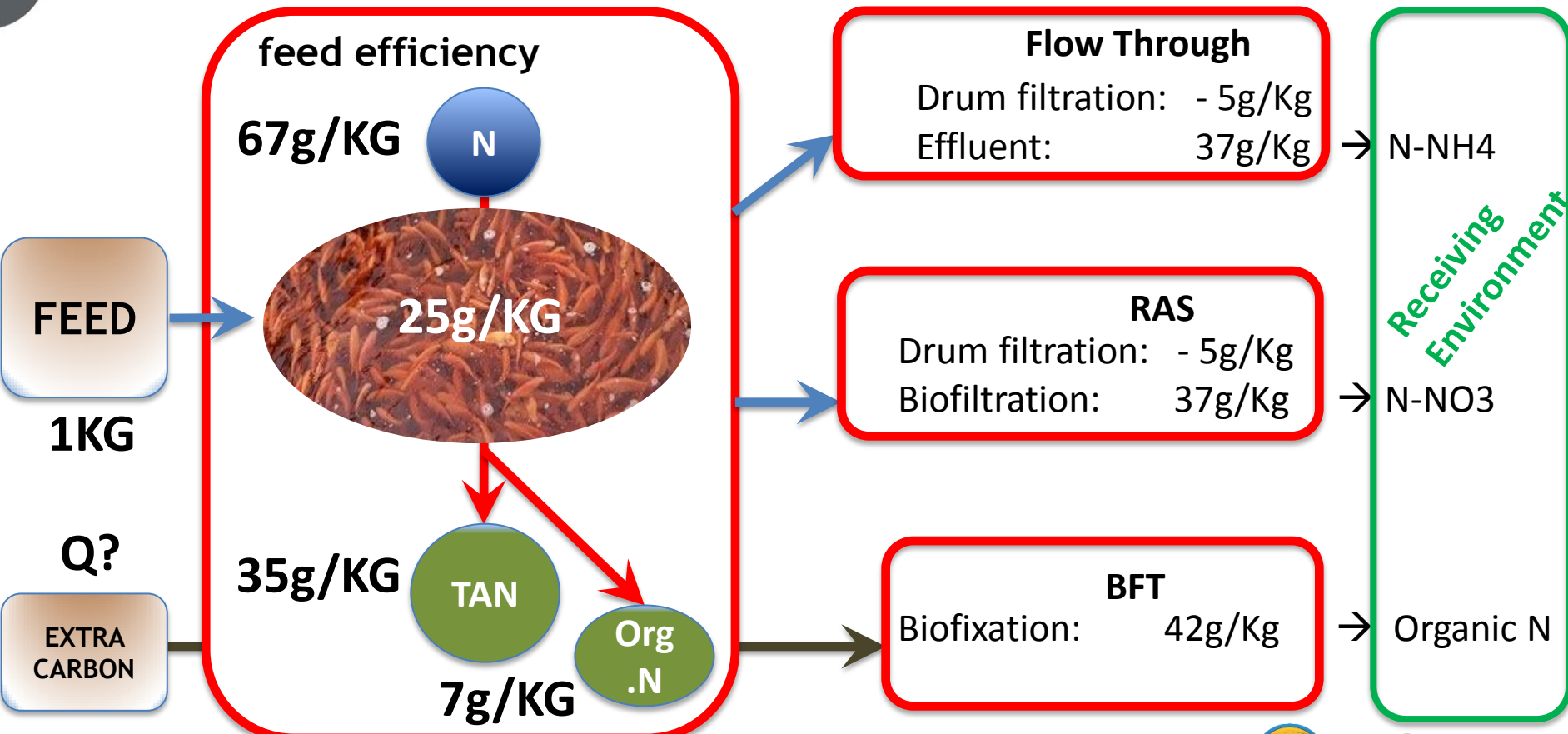


PRODUCTION SYSTEM	OPEN FLOW		RAS		BFT	
Diffusion System	ACTIVE LHM		ACTIVE LHM		PASSIVE/CERAMICS	
Dissolution rate	85%		85%		40%	
<b>Kg O2 /Kg feed</b>	<b>0,4</b>		<b>0,6</b>		<b>1,3</b>	
<b>FCR</b>	VSA	Bulk Lox	VSA	Bulk Lox	VSA	Bulk Lox
0,8	0,06	0,08	0,09	0,11	0,11	0,15
0,9	0,07	0,09	0,10	0,12	0,12	0,16
1	0,08	0,10	0,11	0,13	0,13	0,18
1,1	0,09	0,10	0,12	0,15	0,14	0,20
1,2	0,09	0,11	0,13	0,16	0,16	0,22
1,4	0,11	0,13	0,15	0,19	0,18	0,25
1,8	0,14	0,17	0,20	0,24	0,23	0,32
Price Lox:	0,14 USD/Kg		Depreciation equipment for diffusion		0,005 USD/Kg fish	
Price VSA:	0,1 USD/Kg		Energy expenditure for diffusion		0,08 USD/Kg O2	

0,1 USD/Kg Crop

**Impact: 0,3 cent USD per fish @25g**

# FOCUS ON NITROGEN:



# FOCUS ON WATER: a key parameter to progress

Water use: intensification

**How many cubes of water is needed to produce 1Kg of biomass?**

These are figures coming from known on-land farms.

Logarithmic scale. **M3/Kg**

Clarias

Salmon Smolt

Eel

Perch

Shrimp

Bass

Trout

Sturgeon

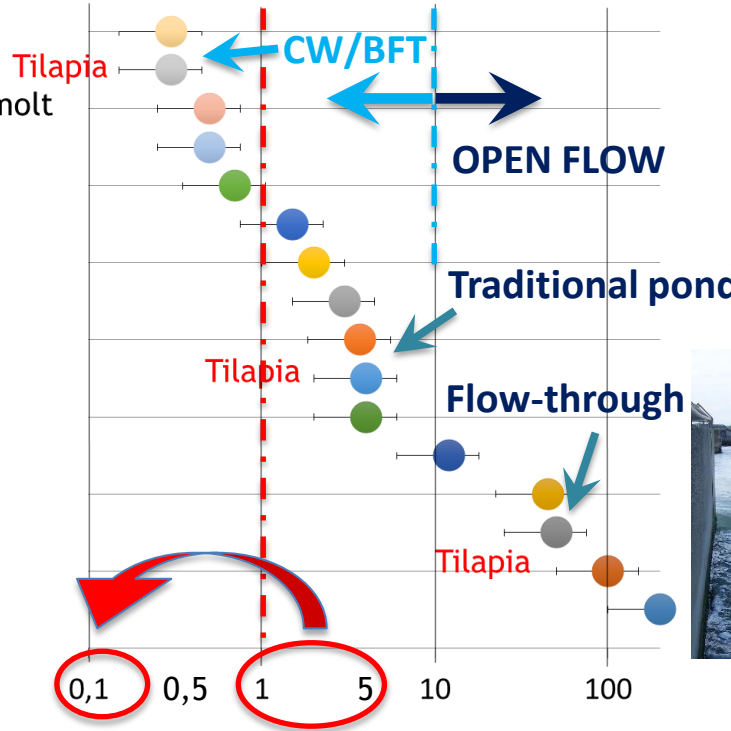
Turbot

Shrimp

Trout

Shrimp

Bass



CW = Clear Water RAS  
BFT = Biofloc Technology



- Footprint makes the cost of indoor structures
- Number of cycles per year provides for pay back
- Temperature control is easier when protected from cold air, wind, rain...
- Light control: below 2000 Lx to reduce phytoplankton growth.
- Heavy rain falls disturbs fish and workers.
- Indoor reduces contamination risks and offers means of control

*More intensification makes easier to control parameters*

# RECYCLING TECHNOLOGIES: Biofloc versus Clear Water RAS



BFT versus CW-RAS	BFT Ponds	BFT Tanks <i>+ settler</i>	CW-RAS
Cycles per year	4	6	10
Tank volume for 1M per year @ 25g m3	2000	500	80
Brut Foot print for 1M per year @25g m <sup>2</sup>	3000	850	176
Water requirement m3/Kg	0,35	0,2	1
Max Biomass Kg/m3	3	9	30
Temperature control	No	Yes	Yes
Light control	No	Yes	Yes
Nitrogen control	Heterotrophic.	Heterotrophic	Autotrophic
Organic carbon addition	Yes	Yes	No
Alcalinity control NaHCO <sub>3</sub>	Yes	Yes	Yes
Aeration	Yes	Yes	Yes (biofiltre)
Pure Oxygen	No	No (Yes)	Yes
Automatic feeding	No	Yes	Yes
Labour intensive	+++	++	+

What are the costs for control?





For a production cycle from 1g to 25g		BFT Ponds	BFT Tanks + settler	CW-RAS
Initial density	Kg/m <sup>3</sup>	0,13	0,40	1,33
Final Density	Kg/m <sup>3</sup>	3,0	9,0	30,0
Initial feeding rate	%	7,0%	7,0%	7,0%
Final Feeding rate	%	4,5%	4,5%	4,5%
Initial feed/m <sup>3</sup> /day	Kg/m <sup>3</sup>	0,01	0,03	0,09
Final Feed/m <sup>3</sup> /day	Kg/m <sup>3</sup>	0,13	0,41	1,35
FCR	Kg/m <sup>3</sup> /day	1,4	1,4	1,1
Net production	Kg/m <sup>3</sup> /cycle	2,9	8,6	28,7
Net production average	Kg/m <sup>3</sup> /day	0,05	0,14	0,48
Net production maximum	Kg/m <sup>3</sup> /day	0,10	0,29	1,2
Aeration	watt/m <sup>3</sup> tank	10	30	
Water process	watt/m <sup>3</sup> tank	0	5	100
Energy cost per Kg juvenile	KWh/Kg	5,0	5,9	5,0
@ 0,08USD/KWh	USD/Kg	0,40	0,47	0,40
Energy Cost per piece @25g	USD cts/juvenile	1,0	1,2	1,0

Is energy consumption differentiating models ?

# CW-RAS COMPONENTS

- DRUM FILTRATION for particulate matter extraction
- MOVING BED BIOFILTRE for nitrification, COD/BOD reduction and CO2 removal
- OPTIONAL CO2 DEGASSING for intermittent additional treatment
- LOW HEAD PROPELLER PUMPS
- OXYGEN VSA PRODUCTION ON SITE
- LOW HEAD MIXING SYSTEMS FOR O2
- pH CONTROL
- UV lamps – Channel type- to control Bacterial load



**HIGH FLOWS**

**LOW HEAD**

# TILAPIA RAS : JUVENILES PRODUCTION 10M/year



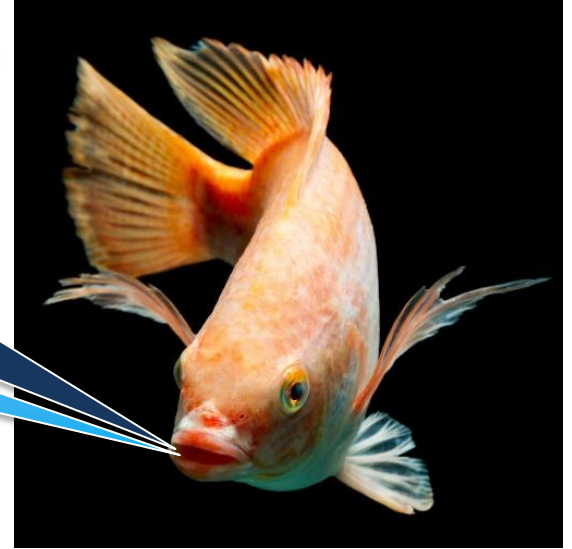
# TILAPIA RAS : JUVENILES PRODUCTION 10M/year



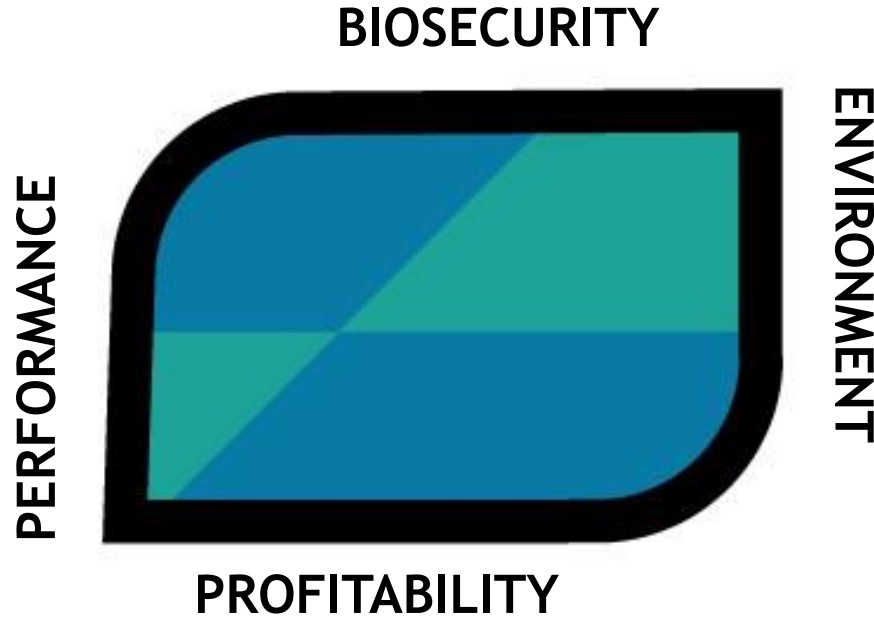
**Traditional tilapia cultivation methods are evolving for better resilience to disease and environmental variability**

**Intensification: new processes emerge**

- Increase juvenile size before seeding ponds and cages
- Improve aeration and get access to Oxygen
- Reduce water quantity to improve control
- Reduce footprint and increase control using Indoor possibilities
- Intensifying using BFT or RAS doesn't increase energy input per unit produced
- RAS Components are available for simple design and operation



AQUACULTURE IS OUR END



ENGINEERING IS JUST A MEAN



# neovia

*Thanks to NEOVIA AQUA-COMMUNITY for providing illustrations*

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